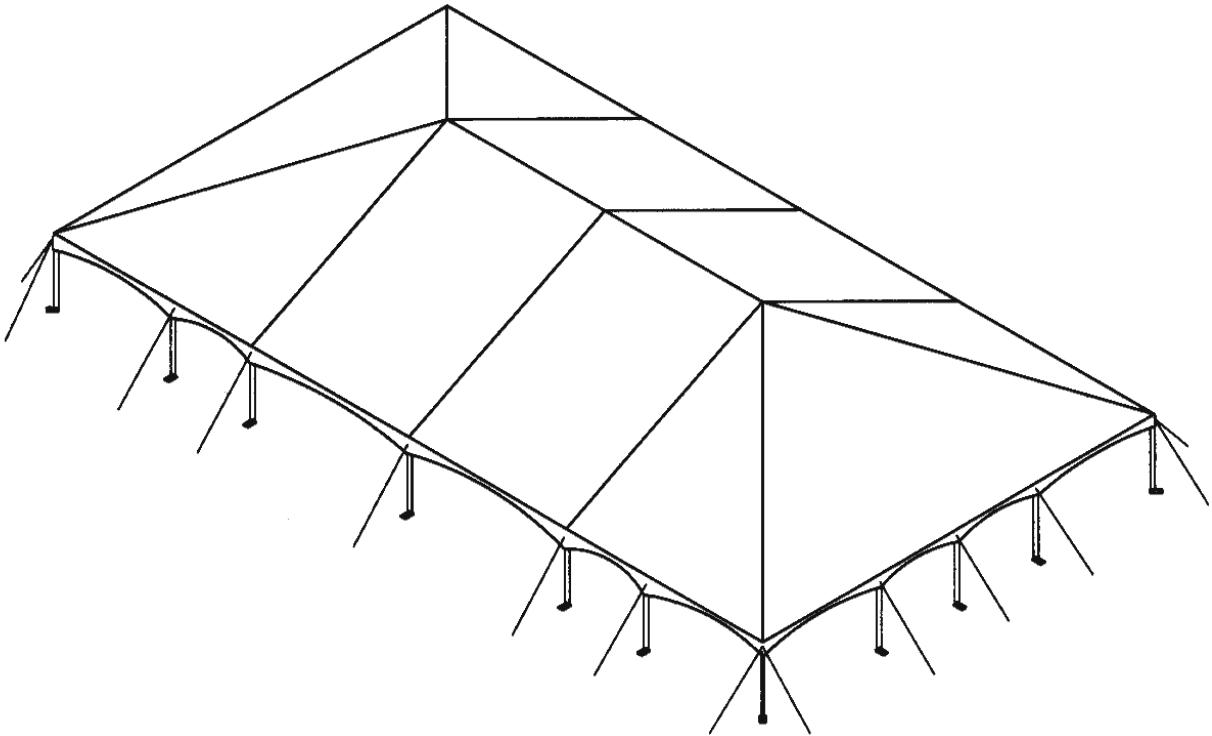


ANCHOR

Navi-Trac

FRAME TENT SYSTEM



50' Wide System

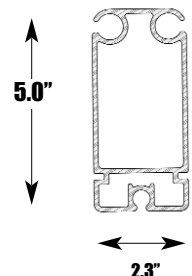
Please read all assembly / installation instructions before the installation or removal of this product.



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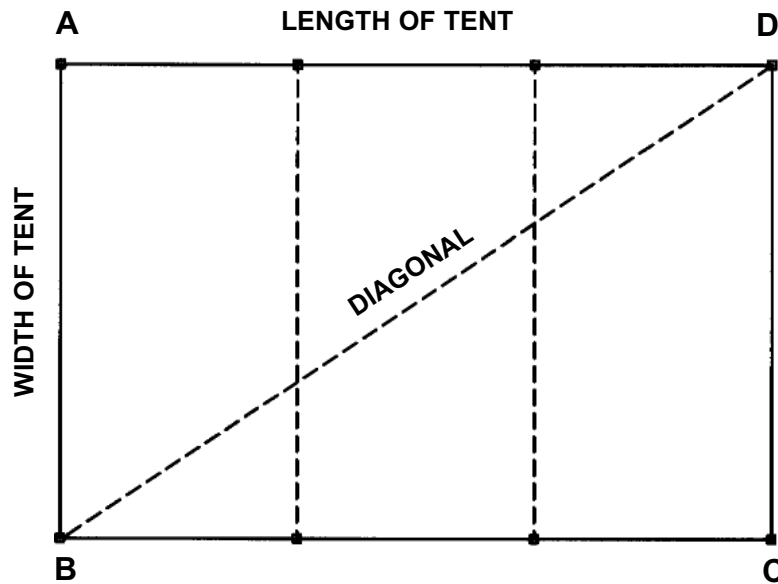
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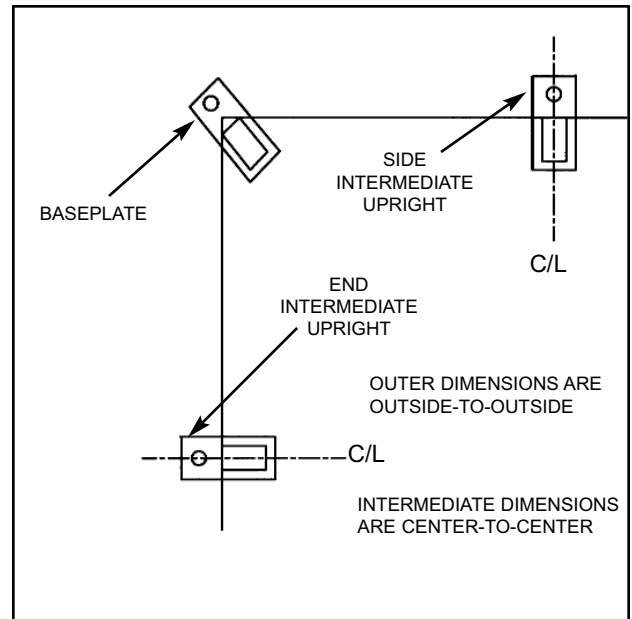
SQUARING THE TENT FOOTPRINT LAYOUT

LOCATING THE FOUR PRIMARY CORNERS



DIRECTIONS FOR SQUARING THE TENT

1. USE A TAPE MEASURE TO MARK THE ENDS OF A LINE FOR ONE END (A TO B ABOVE) EQUAL TO THE EXACT WIDTH OF THE UNIT.
2. HOLD THE "0" END OF ONE TAPE AT POINT "A" AND THE "0" END OF ANOTHER TAPE AT POINT "B".
3. EXTEND THE FIRST TAPE ALONG ONE SIDE OF THE UNIT TO A MEASUREMENT EQUAL TO THE EXACT LENGTH OF THE TENT.
4. CONSULT THE CHART BELOW TO FIND THE DIAGONAL FOR THE TENT YOU ARE BUILDING.
5. EXTEND THE SECOND TAPE TO A MEASUREMENT EXACTLY EQUAL TO THIS DIAGONAL.
6. BRING THE TWO TAPES TOGETHER SO THAT THE LENGTH MEASUREMENT OF ONE LIES DIRECTLY ON THE DIAGONAL MEASUREMENT OF THE OTHER. PULL THE TAPES TIGHT AND MARK THEIR INTERSECTION. THIS WILL LOCATE A FAR CORNER (POINT "D" ABOVE).
7. SWITCH TAPES SO THAT TAPE 1 (ABOVE) MEASURES THE DIAGONAL AND TAPE 2 (ABOVE) MEASURES THE LENGTH. THIS WILL LOCATE POINT "C" ABOVE.
8. WITH THE FOUR PRIMARY CORNERS LOCATED, LAY OUT BASEPLATES AND UPRIGHTS ACCORDING TO THE DIAGRAM TO THE RIGHT AND BEGIN ASSEMBLY, DOUBLE-CHECKING FROM TIME TO TIME TO MAKE SURE THE SQUARE FOOTPRINT IS BEING MAINTAINED.



DIAGONALS FOR SQUARING FOOTPRINT

LENGTH OF TENT

FEET	30	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130
30	42-5	50-0	54-1	58-4	62-8	67-1	71-7	76-2	80-9	85-5	90-2	94-10	99-8	104-5	109-2	114-0	118-10	123-8	128-7	133-5
40	N/A	56-7	N/A	64-0	68-0	72-1	76-4	80-7	85-0	89-5	93-11	98-6	103-1	107-8	112-4	117-1	121-9	126-6	131-3	136-0
50	N/A	N/A	N/A	70-9	74-4	78-1	82-0	86-0	90-2	94-4	98-7	102-11	107-4	111-10	116-4	120-10	125-5	130-0	134-8	139-3

DIAGONAL SHOWN IN FEET-INCHES (TO NEAREST INCH)

FEET	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230
30	138-4	143-2	148-1	153-0	157-11	162-9	167-8	172-8	177-7	182-6	187-5	192-4	197-4	202-3	207-2	212-2	217-1	222-0	227-0	231-11
40	140-10	145-7	150-5	155-3	160-1	164-11	169-9	174-8	179-6	184-4	189-3	194-2	199-1	204-0	208-10	213-9	218-8	223-7	228-6	233-5
50	144-0	148-8	153-5	158-1	162-10	167-8	172-5	177-2	182-0	186-10	191-8	196-6	201-4	206-2	211-0	215-10	220-9	225-7	230-6	235-4

50' NAVI-TRAC COMPONENT LIST

3-T

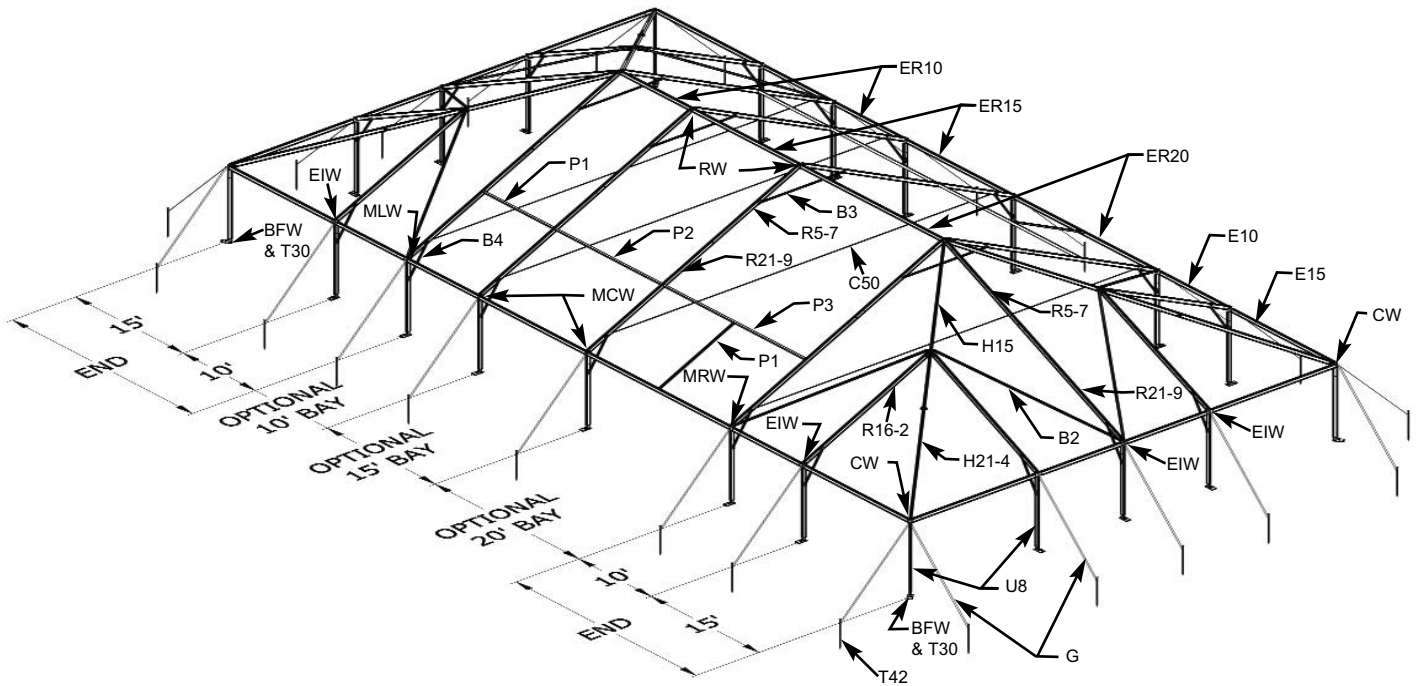
LETTER	50 NAVI-TRAC FRAME								
ON DWG.	COMPONENT DESCRIPTION	OTHER I.D. CODES	50 X 50	10' MID START	10' MID EXT	15' MID START	15' MID EXT	20' MID START	20' MID EXT
	TOP EXTRUSIONS WITH CHANNELS								
E10	EAVE - FEMALE 10'		8						
E15	EAVE - FEMALE 15'		8						
ER10	EAVE/RIDGE - DROP-IN 10'			3	3				
ER15	EAVE/RIDGE - DROP-IN 15'					3	3		
ER20	EAVE/RIDGE - DROP-IN 20'							3	3
R21-9	RAFTER LOWER SPLICE, 21-9		4	2	2	2	2	2	2
R5-7	RAFTER UPPER SPLICE, 5-7 w/ Bolt *		4	2	2	2	2	2	2
R16-2	RAFTER, INTERMEDIATE 16-2		8						
H21-4	HIP LOWER SPLICE (2-PC) 21-4 (50')		4						
H15	HIP UPPER SPLICE (2-PC) 15' (50') w/ Bolt*		4						
	BRACES:								
B2	HIP BRACE, 18-9 W/ LANYARDS		8						
B3	BRACE, RIDGE 7'		1	1	1	1	1	1	1
B4	BRACE, UPRIGHTS 5'		12	2	2	2	2	2	2
	PURLINS:								
P1	PURLIN 10'			2	2			2	2
P2	PURLIN 15'					2	2		
P3	PURLIN 20'							2	2
	UPRIGHTS:								
U8	UPRIGHT 8'		16	2	2	2	2	2	2
	WELDMENTS AND PLATES								
CW	CORNER WELDMENTS		4						
EIW	END INTERMEDIATE WELDMENTS		12						
MLW	MID LEFT WELDMENTS			2		2		2	
MRW	MID RIGHT WELDMENTS			2		2		2	
MCW	MID CENTER WELDMENTS				2		2		2
RW	RIDGE WELDMENT		1	1	1	1	1	1	1
BFW	ADJ. BASE PLATESW/INSERTS (FIXED)	STAMPED "END"	16	2		2		2	
BHW	ADJ. BASE PLATESW/INSERTS (HINGED)				2		2		2
TFW	TOP FITTING (END RAFTER) W/HDWR		2						
EFW	END FITTING (HIP/ INT. RAFTER) W/HDWR		8						
*	LANYARD ASSY. W/ HAIR PIN COTTER		16						
	STAKES, CABLES, PINS & WEB GUYS								
N *	GRAVITY PINS, 1/2" x 3 3/4"		52	12	12	12	12	12	12
G	NAVI-TRAC WEB GUYS		20	2	2	2	2	2	2
T42	1 1/8 X 42" STEEL STAKES		20	2	2	2	2	2	2
T30	1" x 30" STEEL STAKES		16	2	2	2	2	2	2
C50	CROSS CABLE FOR 50'		1	1	1	1	1	1	1
T42	1 1/8 X 42" STEEL STAKES		20	2	2	2	2	2	2
T30	1" x 30" STEEL STAKES		16	2	2	2	2	2	2
C50	CROSS CABLE FOR 50'	GREEN	1	1	1	1	1	1	1
X-1	X-CABLES FOR 10' MID BAY	RED NAV-BAY 10	INSTALL AS SPECIFIED FOR UNITS OVER 100' LONG						
X-2	X-CABLES FOR 15' MID BAY	RED NAV-BAY 15	INSTALL AS SPECIFIED FOR UNITS OVER 100' LONG						
X-3	X-CABLES FOR 20' MID BAY	RED NAV-BAY 20	INSTALL AS SPECIFIED FOR UNITS OVER 100' LONG						
	INSTALLATION TOOLS:		1						
	LONG LIFTING CRADLE		[1]						
	SHORT LIFTING CRADLE		[1]						
	ADJUSTABLE GROUND LINE SPACER		[1]						
	FABRIC PULL ROPES		[2]						
	FABRIC FEEDER ROLLERS		[2]						
	DROP CLOTH		[1]						
	FABRIC SACK		[1]						

HARDWARE LOCATION CHART

3-B

FASTENING HARDWARE & WHERE IT'S USED	30 X 30	30 MID	40 X 40	40' MID	50 X 50	50' MID	CARTON #
GRAVITY PINS, 1/2" -							
2 ea. End of Knee & Ridge Brace -	0	0	20	12	52	12	No. 11
1 ea. End of Cross Cable	***Included with Cross Cable Carton***						
(some cartons could have greater quantities than are required)							
BOLT 1/2" X 3" W/NYLOCK NUT							
Splices, 2 pc. Hip or Rafter - (attached in splice insert)	0	0	4	0	8	2	w/splice
Top Fitting F/End Rafter -	2	0	2	0	2	0	No. 1
End Fittings F/Hip/Int Rafter -	8	0	8	0	16	0	No. 1 or 6
Uprights - Attach Adjustable Insert	8	2	8	2	16	2	No. 1, 2, 4 or 5
LANYARD Assembly with Hair Pin Cotter							
Ends of Hips	8	0	8	0	8	0	No. 1
Top End of Int Rafter	0	0	0	0	8	0	No. 6
Ends of Braces (Installed at factory)	0	0	16	0	16	0	W/Braces

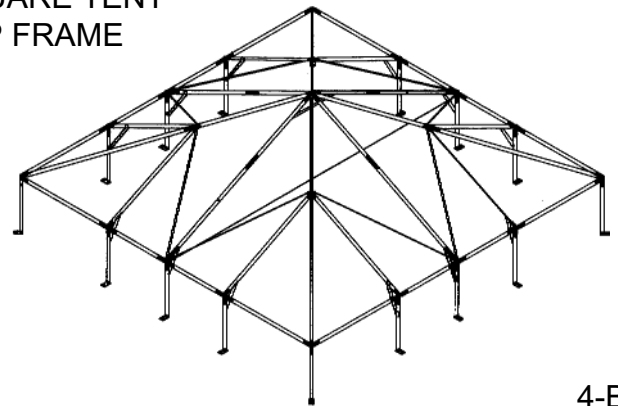
50' Navi-Trac Frame Terminology



INTRODUCTION:

The NAVI-TRAC frame configuration is based on the hip roofed square tent shown at right. Hip bars connect corners to the peak, and rafters connect eave bars to the peak. The square can be extended into a rectangle by adding 10', 15' or 20' bays made up of rafters and the appropriate ridge/eave bars (see above). In the **square tent**, female eave bars and rafters are connected to eave weldments by rigid slip joints. Hip bars and eave/ridge bars and rafters in the middle bays use easy to install drop-in fittings.

SQUARE TENT
TOP FRAME



4-B

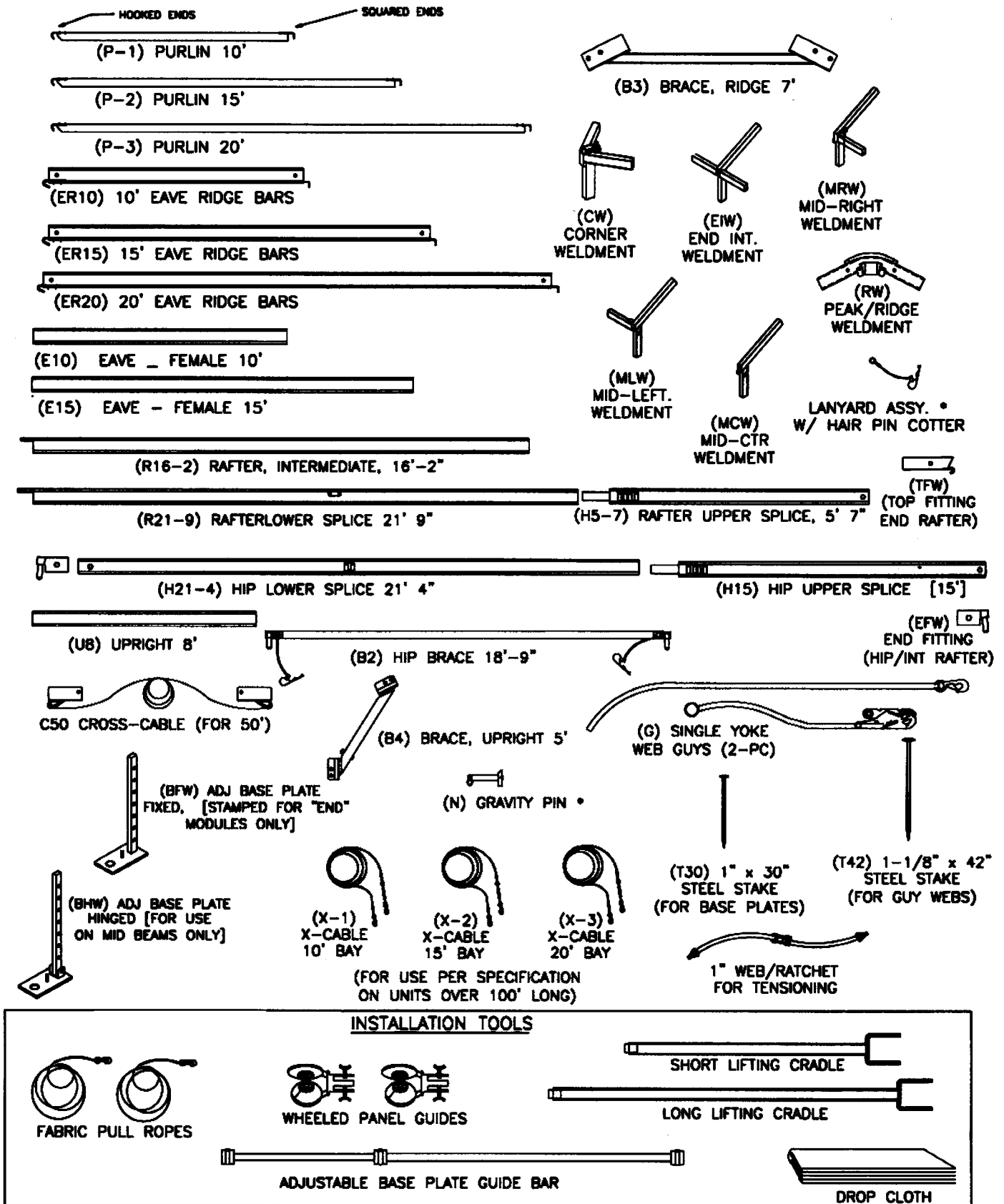
The NAVI-TRAC frame is made up of extruded aluminum members joined by weldments such as corner weldments, ridge weldments, eave weldments, etc. The aluminum frame members themselves are extruded with channels into which the NAVI-TRAC fabric "kedar" is fed.

The first bay added to the square tent shape is a **"starter"** bay. This starter bay allows a slip fit connection to the square tent eaves on one end of the weldment and a drop-in connection for the new starter bay eaves on the other end of the weldment.

Subsequent bays added to the unit are **"extension"** bays. Extension bays allow drop-in connections on both ends of the eave weldments.

The chart on page 1 lists components needed for the 50' x 50' square tent, the first (starter) extension, and for each additional extension to be added to the unit. Note: starter mids or bays and extension mids are available in options of 10', 15' or 20' increments of length, as shown.

50' NAVI-TRAC COMPONENT ILLUSTRATIONS



50' NAVI-TRAC INSTALLATION SAFETY GUIDELINES

Your installation techniques will evolve to fit the needs of your clients, the experience level of your crews, the nature of other tentage on-site, and the equipment that you have most readily available. We encourage you to begin with a crew of (4) workers and only reduce this number as your experience level allows you to do so safely. Whatever techniques you adapt for your crews, we encourage you to keep safety utmost in mind.

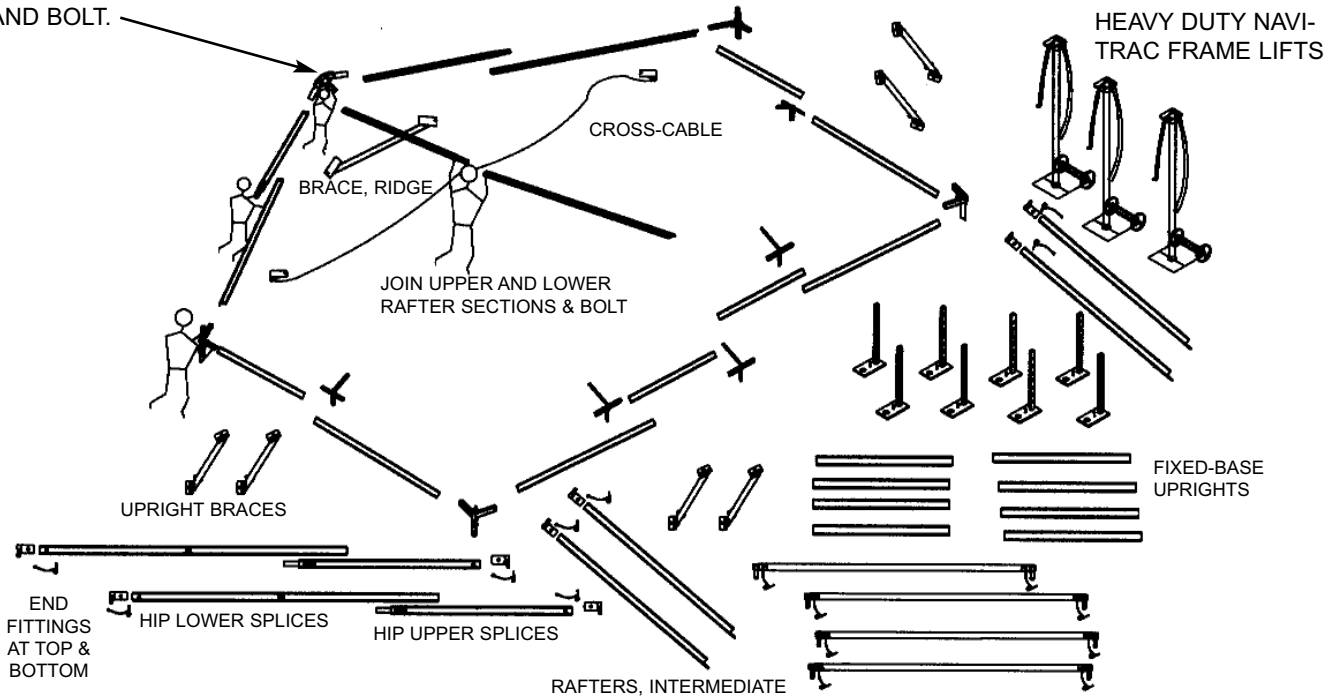
Please read through this assembly manual completely before beginning your installation. Be sure the proper equipment, crew and safety precautions are in place. We hope that you enjoy the design features of the NAVI-TRAC each time the unit is installed.

1. It is recommended that workers wear safety shoes and hard-hats on site.
2. When moving beam sections by hand, use proper lifting techniques to protect the back, and avoid pinching fingers while making hardware connections.
3. Never permit bystanders or uninvolved to stand or walk even briefly in the falling path of a beam as it is being raised or lowered.
4. Be aware to avoid contact of beams with any overhead power lines near the site.
5. When anchoring the structure, avoid all underground power lines and gas lines or other utility easements. Local authorities should be able to map the location of these obstacles.
6. Keep site clear of debris to avoid tripping, especially while carrying components or bundles of fabric.
7. Do not drag bundles of fabric on concrete, asphalt, or ground as this can cause damage to the fabric from abrasion through the bag.
8. When lifting the NAVI-TRAC frame, be sure to use the heavy duty NAVI-TRAC frame lift. The standard Anchor frame lift was not designed for the weight of the NAVI-TRAC frame. When lifting each side of an end section, (2) NAVI-TRAC frame lifts should be used.
9. Before pivoting beams to vertical, clear the area of items that could cause tripping or slipping.
10. Before pivoting middle beam, install the cross-cable for safety bracing. On the 50' NAVI-TRAC, the cross-cable should be left in place as an essential part of the structure.
11. NOTE: Hinged baseplates should be used only on middle beams supplied as "extensions" and not as a component of an end module. End module plates should all be fixed, and end module eave connections should be rigid, slip joints. Use of hinged baseplates in the end module could cause the end module to collapse during installation.
12. When using ladders to make peak connections, be sure the ladder is tall enough that workers can reach the peak from a ladder step consistent with the safety recommendations for the ladder being used. On middle beams, secure the eaves before climbing the ladder to secure the peak.
13. For any NAVI-TRAC of 100 ft or more in length, the legs of one middle bay must be cross-cabled on both sides in an "X" fashion for each 100 ft of length.
14. For proper loading and anchoring information, consult the appropriate NAVI-TRAC blueprint available from Anchor Industries Inc.
15. Before installing fabric, verify that all hip, brace, and rafter pins are seated into weldment fittings and secured by lanyard pins.
16. **The installation method described herein requires coordination of tasks between workers. A safe installation is dependent on alertness and coordination.**
17. Before lifting the top frame to install uprights, **always guy out and stake at least both corners** of the side or end being lifted. This will help maintain the intended footprint and will protect against uplift from the wind that could move or flip the tent, **causing damage to the tent and/or severe injury** to workers.

LAYOUT END MODULE COMPONENTS

HOOK THE END RAFTER TOP FITTING ONTO THE PEAK/RIDGE WELDMENT. THEN SLIDE THE END RAFTER ONTO THE BOTTOM OF THE END FITTING AND BOLT.

NOTE: ON END MODULES, EAVE FITTINGS FOR BOTH EAVES AND RAFTERS ARE RIGID SLIP JOINTS.



NOTE: ONLY FIXED-BASE UPRIGHTS ARE TO BE USED IN END MODULES. HINGED BASE UPRIGHTS ARE FOR MIDDLE BEAMS ONLY AND COULD-CAUSE COLLAPSE DURING INSTALLATION IF USED IN AN END MODULE.

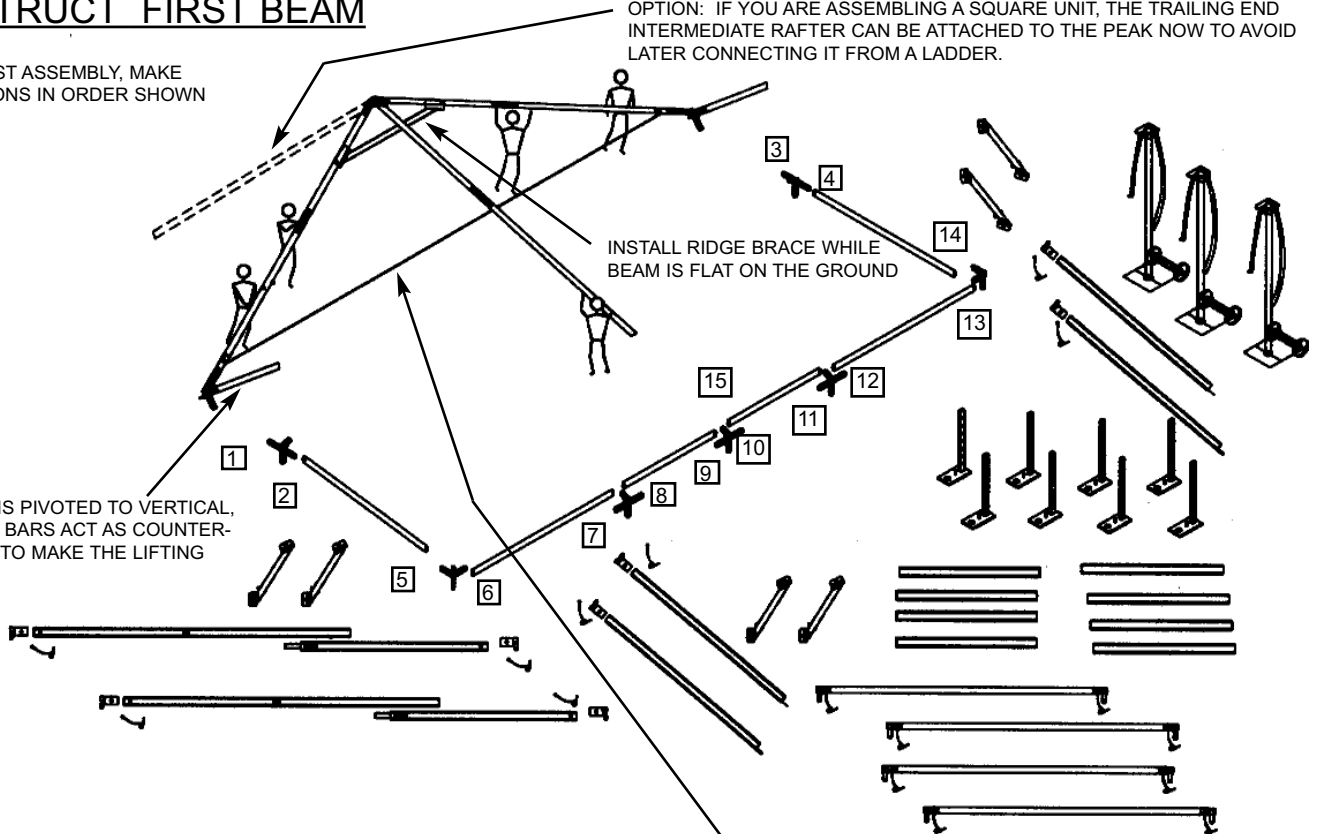
7-T

CONSTRUCT FIRST BEAM

FOR EASIEST ASSEMBLY, MAKE CONNECTIONS IN ORDER SHOWN

OPTION: IF YOU ARE ASSEMBLING A SQUARE UNIT, THE TRAILING END INTERMEDIATE RAFTER CAN BE ATTACHED TO THE PEAK NOW TO AVOID LATER CONNECTING IT FROM A LADDER.

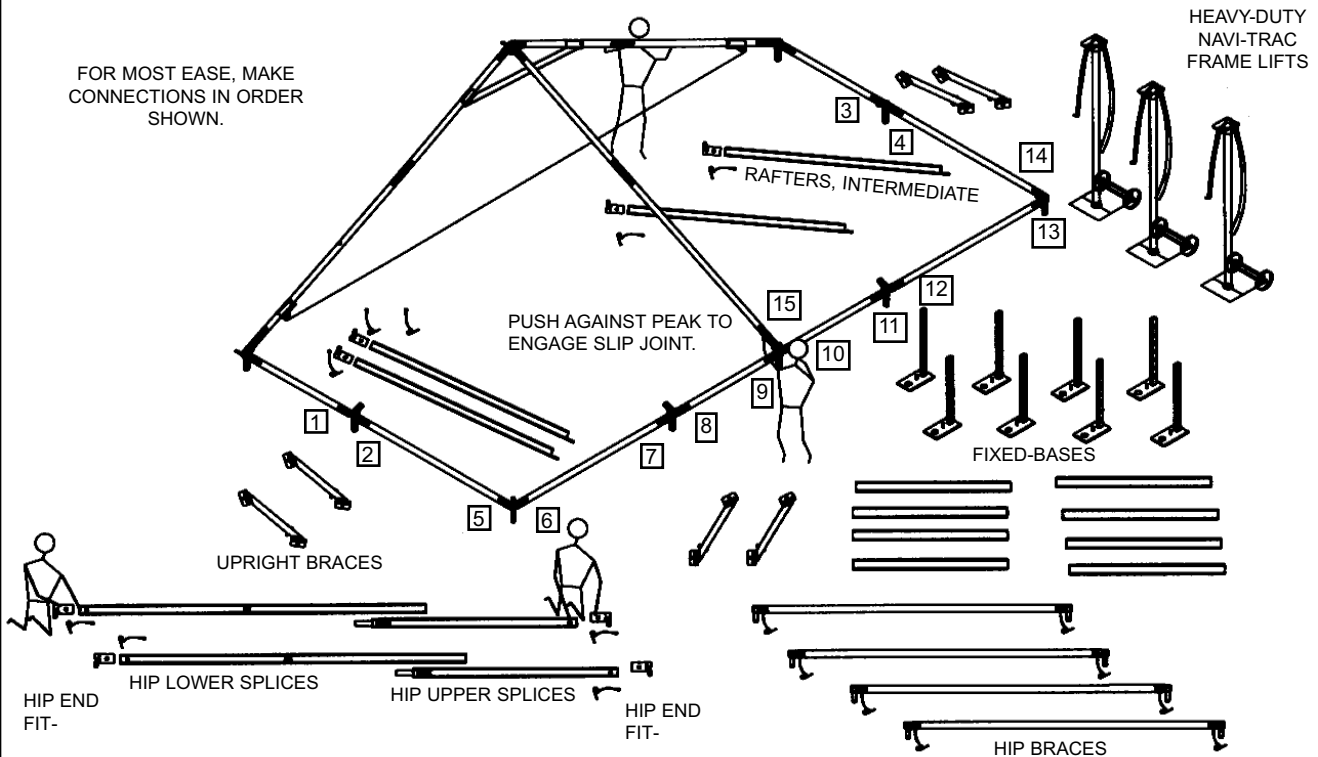
AS BEAM IS PIVOTED TO VERTICAL, THE EAVE BARS ACT AS COUNTER-WEIGHTS TO MAKE THE LIFTING EASIER.



INSTALL CROSS-CABLE AND ADJUST TURNBUCKLE UNTIL SPAN = 50' OUTSIDE-TO-OUTSIDE (APPROX. HALF OPEN).

7-B

ASSEMBLING HIP END TOP FRAME



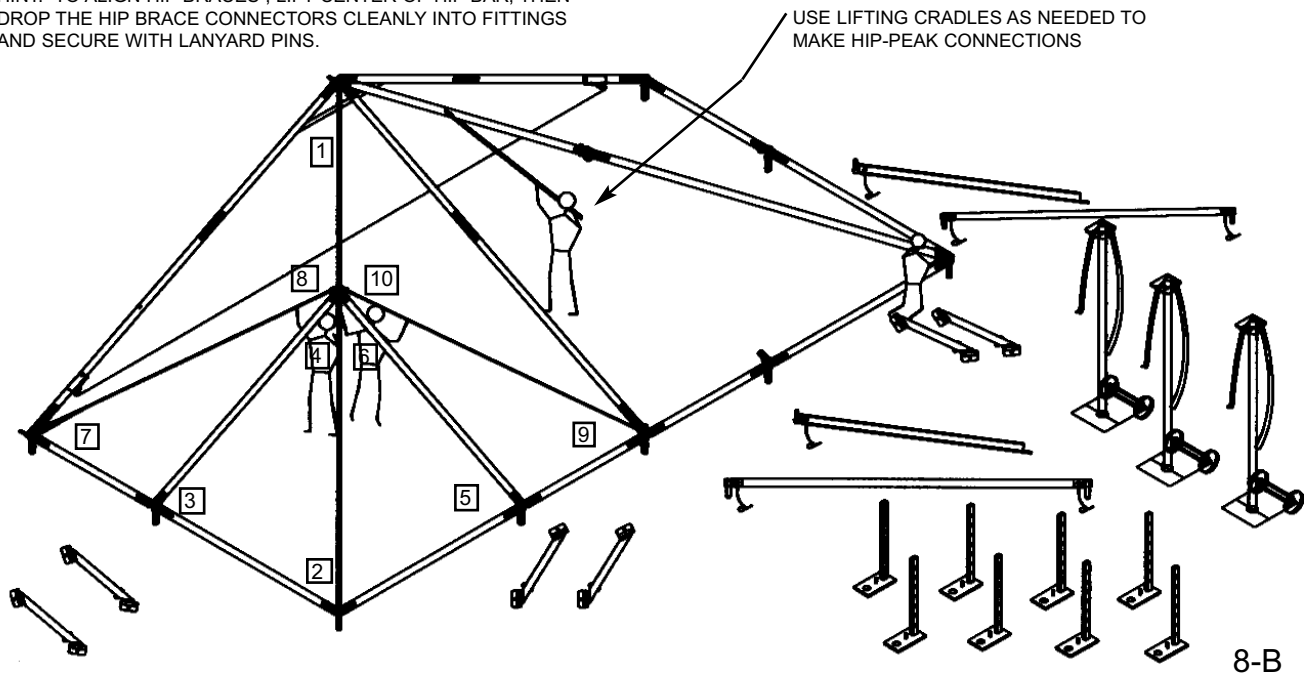
PRE-ASSEMBLING THE HIP MEMBER

INSTALL TOP & BOTTOM END FITTINGS INTO HIPS AND SECURE WITH LANYARD PINS. BOLT THE UPPER AND LOWER SPLICE SECTIONS TOGETHER.

8-T

COMPLETING HIP END TOP FRAME

INSTALL DROP-IN HIPS AND HIP BRACES IN THE ORDER SHOWN.
HINT: TO ALIGN HIP BRACES, LIFT CENTER OF HIP BAR, THEN DROP THE HIP BRACE CONNECTORS CLEANLY INTO FITTINGS AND SECURE WITH LANYARD PINS.



IF YOU ARE CONSTRUCTING AN EXTENDED RECTANGULAR TENT, INSTALL FABRIC THIS HIP END IS COMPLETE.

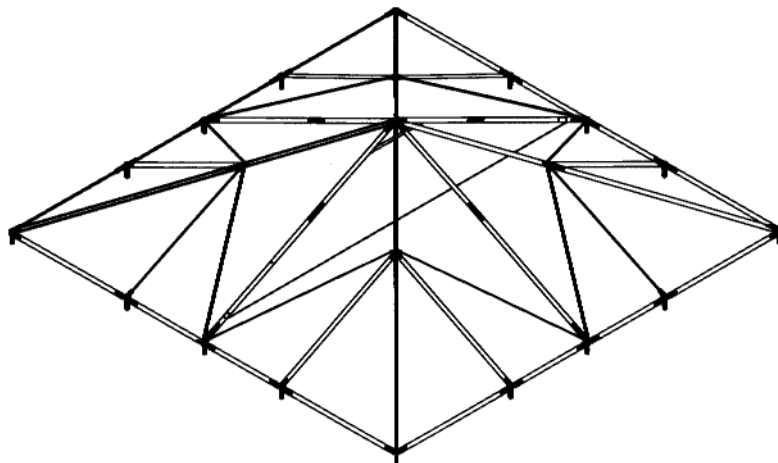
IF YOU ARE CONSTRUCTING A SQUARE TENT, PROCEED TO THE NEXT STEP.

8-B

SUMMARY OF STEPS FOR COMPLETING THE SQUARE TENT

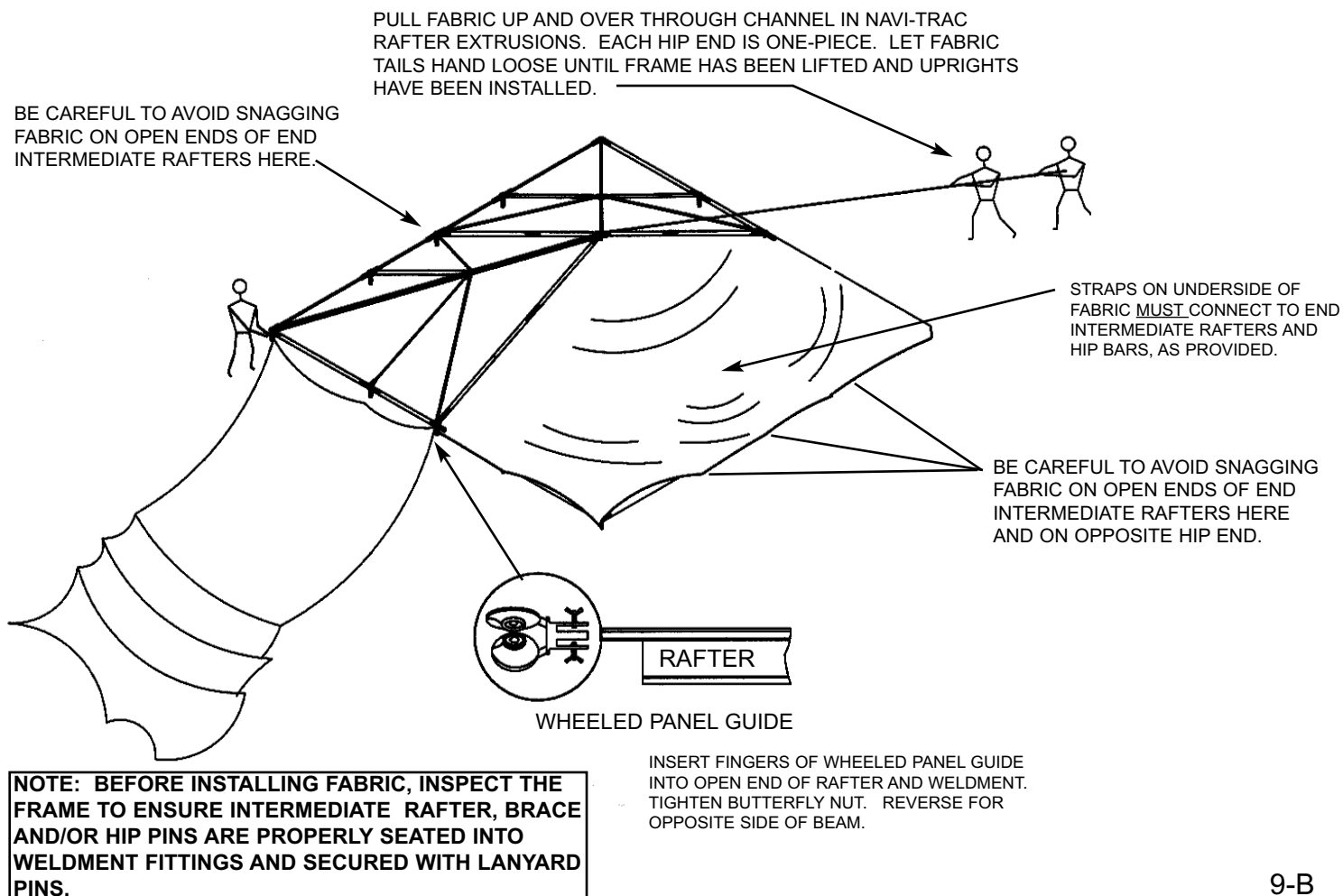
1. INSTALL OPPOSITE EAVES, RAFTERS, HIPS AND HIP BRACES TO COMPLETE SQUARE FRAME.
2. USE PULL ROPES TO PULL TOP FABRIC KEDAR FOR EACH END UP AND OVER THROUGH THE CHANNELS ON EACH SIDE OF THE RAFTERS THAT ARE ALIGNED WITH THE RIDGE BRACE.
3. LET FABRIC LAY LOOSELY ON TOP OF FRAME. SECURE WITH ROPES AS NEEDED AGAINST THE BREEZE.
4. USE HEAVY-DUTY NAVI-TRAC FRAME LIFTS TO LIFT FRAME ONE SIDE AT A TIME TO INSERT UPRIGHTS UNDER THE TOP FRAME.
5. INSTALL KNEE BRACES AT ALL INTERMEDIATE UPRIGHTS AS THEY ARE INSTALLED.
6. STAKE BASE PLATES WITH 30" STAKES
7. USE WEB/RATCHETS TO TENSION CATENARY FABRIC ARCHES TO UPRIGHT LEGS.
8. GUY TENT OUT AND STAKE WITH 42" STAKES.

SQUARE UNIT TOP FRAME COMPLETE



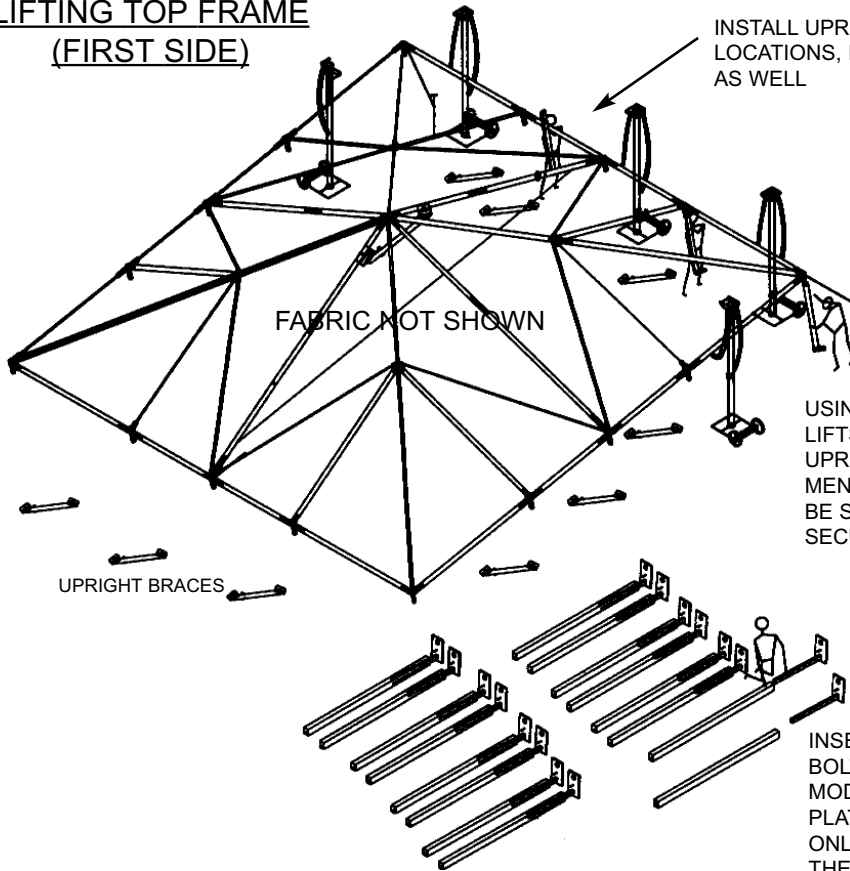
9-T

INSTALLING FABRIC ON HIP END FRAMES



9-B

LIFTING TOP FRAME (FIRST SIDE)



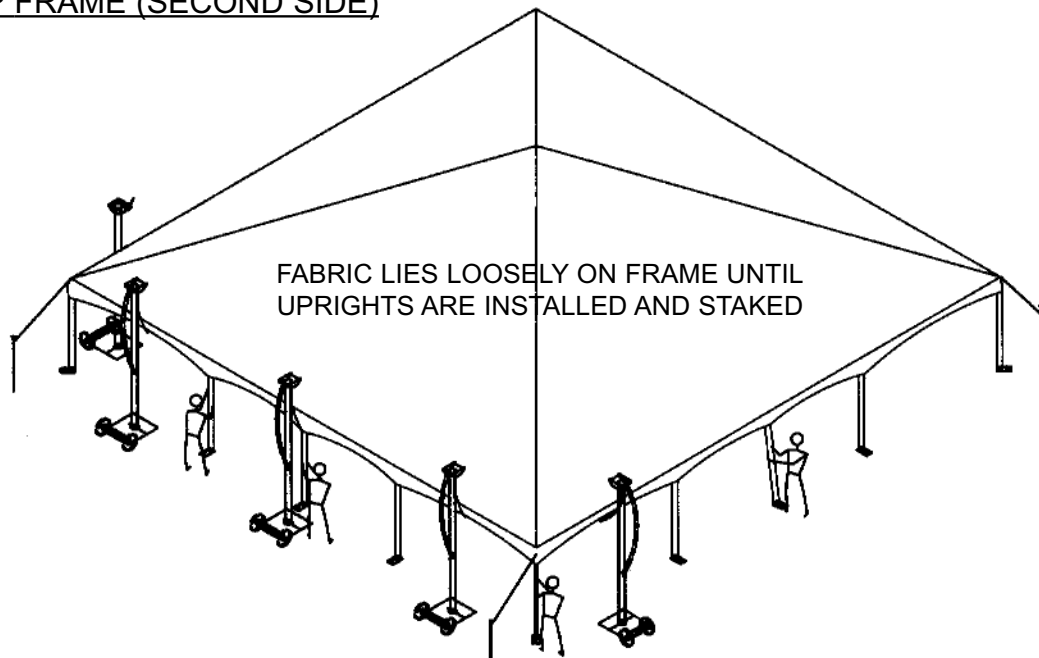
INSTALL UPRIGHTS. AT INTERMEDIATE LOCATIONS, INSTALL UPRIGHT BRACES AS WELL

USING HEAVY-DUTY NAVI=TRAC FRAME LIFTS, LIFT ONE SIDE OF FRAME. SLIDE UPRIGHTS ONTO BOTTOM OF WELDMENTS ON THE RAISED SIDE AND PIN. BE SURE ALL RAFTER AND HIP PINS ARE SECURE, AS WELL.

10-T

INSERT BASEPLATES INTO UPRIGHTS AND BOLT. NOTE: SQUARE FRAMES AND END MODULE FRAMES MUST USE FIXED BASEPLATES. HINGED PLATES ARE TO BE USED ONLY ON PIVOTING MIDDLE BEAMS FROM THE EXTENSION FRAME SETS.

LIFT TOP FRAME (SECOND SIDE)



FABRIC LIES LOOSELY ON FRAME UNTIL UPRIGHTS ARE INSTALLED AND STAKED

NOTE: BEFORE TENSIONING FABRIC, INSPECT THE FRAME TO ENSURE INTERMEDIATE RAFTER, BRACE AND HIP PINS ARE PROPERLY SEATED IN THE WELDMENT FITTINGS AND SECURED BY LANYARD PINS.

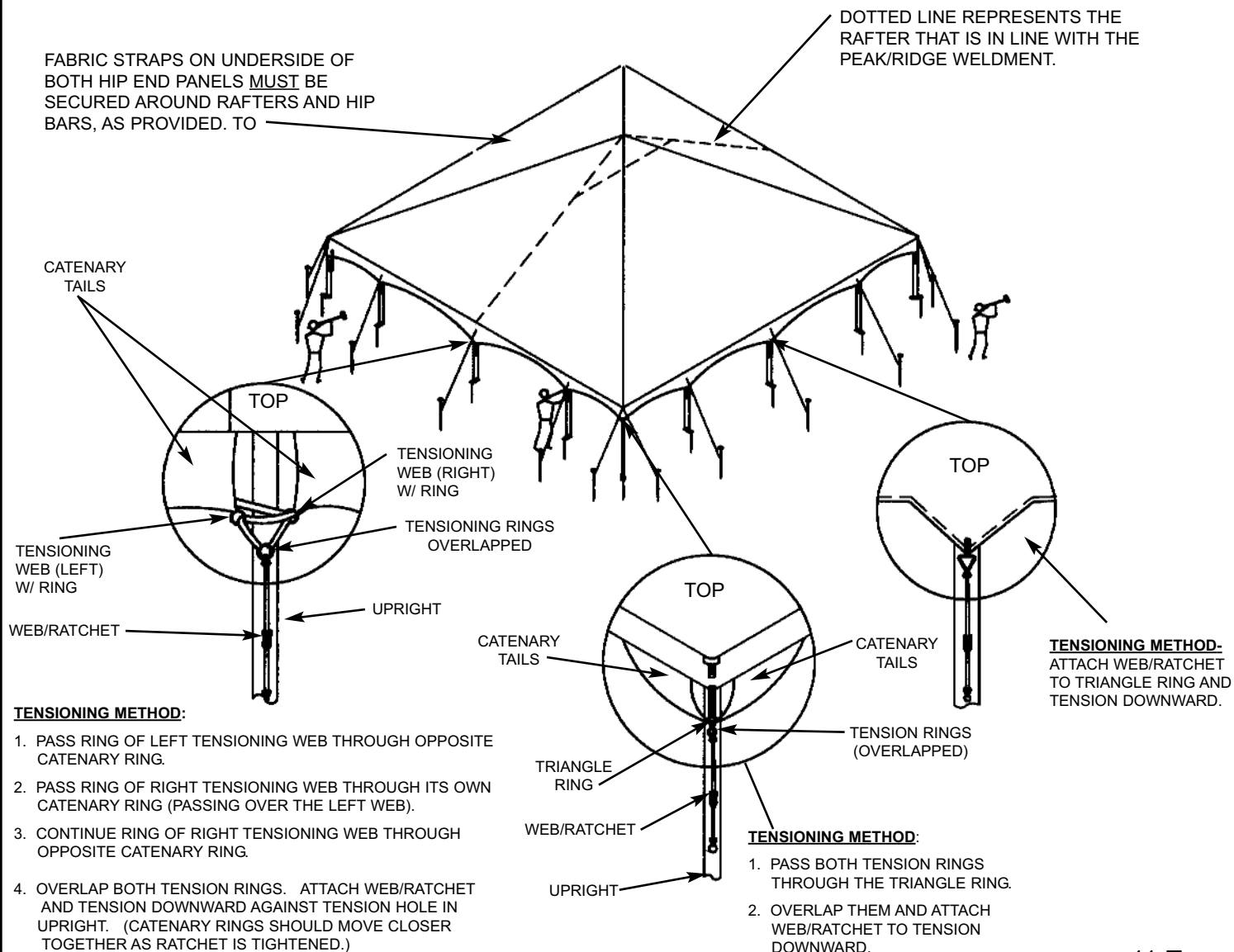
1. LIFT 2ND SIDE OF FRAME TO INSTALL OPPOSITE SIDE CORNER AND INTERMEDIATE UPRIGHTS.
2. INSTALL UPRIGHT BRACES AT ALL INTERMEDIATE UPRIGHTS.

10-B

TENSIONING AND GUYING

1. USE WEB/RATCHETS TO SECURE CATENARY ARCHES TO UPRIGHTS, STAKE BASEPLATES BEFORE TENSIONING WEBS.
2. ATTACH GUY WEBS TO EAVE WELDMENTS AND STAKE OUT AT A 45 DEGREE ANGLE (DISTANCE OUT = HEIGHT OF UPRIGHT, USUALLY 8 FT. USE 42" STAKES PROVIDED).
3. AT DOUBLE-GUYED CORNERS, GUYS FORM A 90 DEGREE ANGLE.

STAKING DISCLAIMER: DUE TO VARYING SOIL CONDITIONS AT EACH INSTALLATION SITE, THE STAKES PROVIDED MAY NOT MEET THE LOADING REQUIREMENT SHOWN ON THE BLUEPRINT AND ENGINEERING ANALYSIS. IT IS THE INSTALLERS RESPONSIBILITY TO VERIFY THE SOIL CONDITIONS AND PROPER ANCHORING DEVICES REQUIRED AT EACH SITE TO ENSURE A SAFE INSTALLATION.

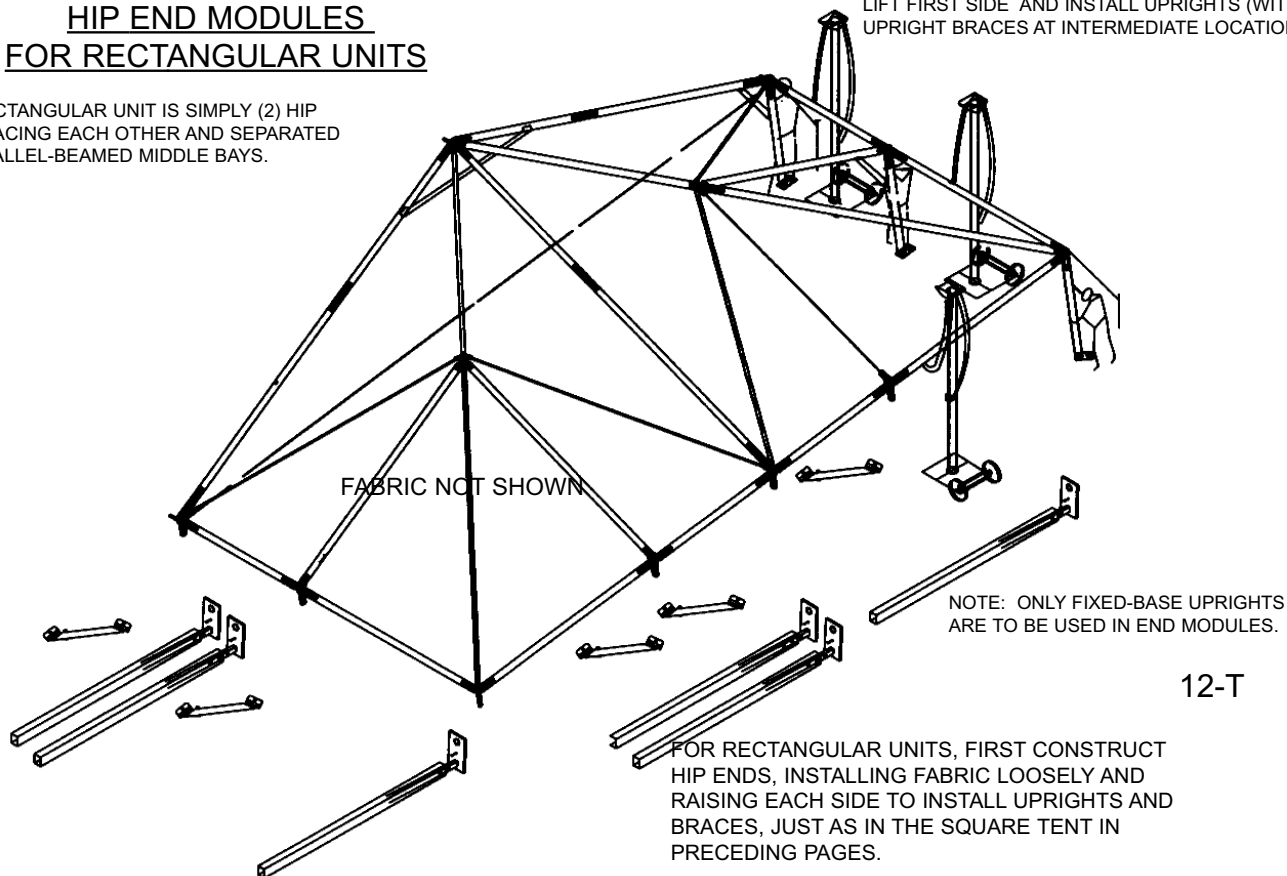


11-T

HIP END MODULES FOR RECTANGULAR UNITS

THE RECTANGULAR UNIT IS SIMPLY (2) HIP ENDS FACING EACH OTHER AND SEPARATED BY PARALLEL-BEAMED MIDDLE BAYS.

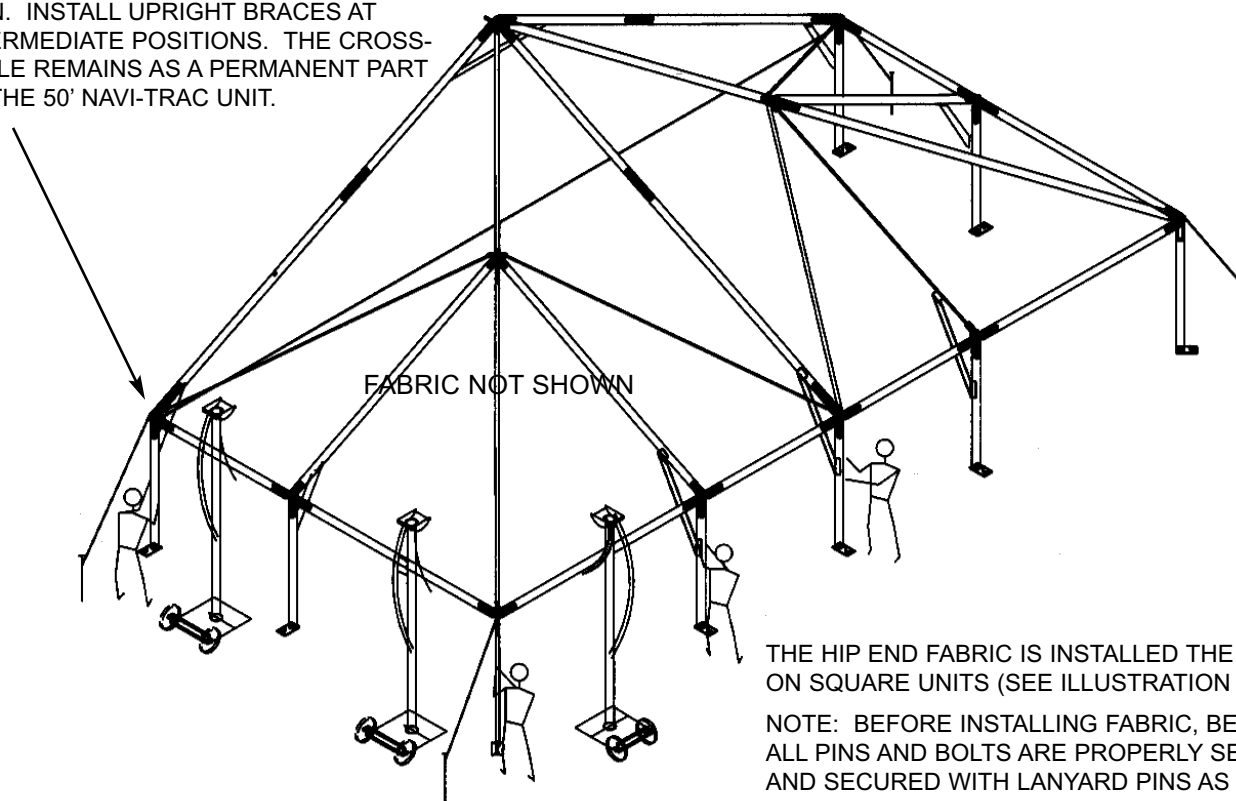
LIFT FIRST SIDE AND INSTALL UPRIGHTS (WITH UPRIGHT BRACES AT INTERMEDIATE LOCATIONS).



12-T

COMPLETING THE HIP END

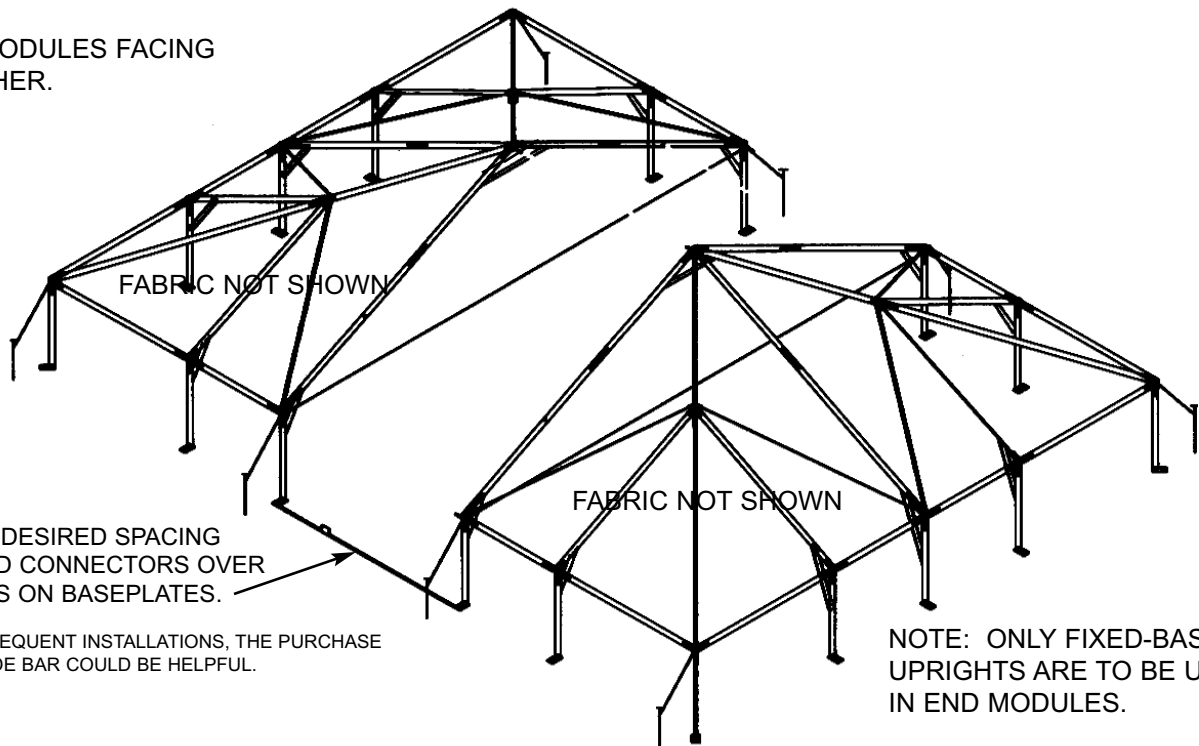
LIFT SECOND (OPPOSITE) SIDE OF THE HIP END AND PIN UPRIGHTS INTO POSITION. INSTALL UPRIGHT BRACES AT INTERMEDIATE POSITIONS. THE CROSS-CABLE REMAINS AS A PERMANENT PART OF THE 50' NAVI-TRAC UNIT.



12-B

UNITS WITH (1) MIDDLE BAY

(2) END MODULES FACING EACH OTHER.



NOTE: FOR FREQUENT INSTALLATIONS, THE PURCHASE OF A 2ND GUIDE BAR COULD BE HELPFUL.

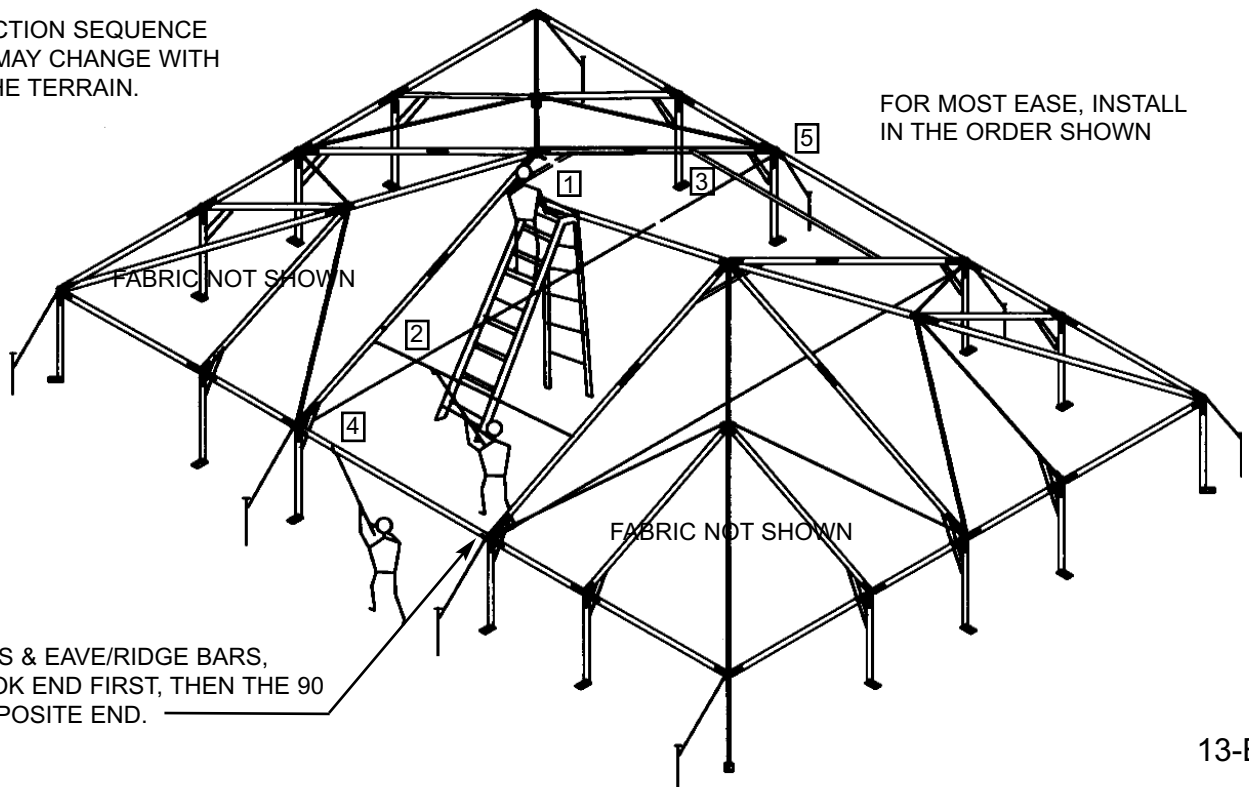
NOTE: ONLY FIXED-BASE UPRIGHTS ARE TO BE USED IN END MODULES.

THE EXTENDED RECTANGULAR UNIT ALWAYS INCLUDES (2) HIP END MODULES FACING EACH OTHER WITH THE DESIRED NUMBER OF 10', 15' OR 20' MIDDLE BAYS SEPARATING THEM. NOTE: UNLIKE THE RIGID EAVE AND LOWER RAFTER CONNECTIONS OF THE END MODULE, MIDDLE BAYS USE DROP-IN PURLINS AND EAVE/RIDGE BARS.

13-T

INSTALLING MID BAY PURLINS AND EAVE/RIDGE BARS

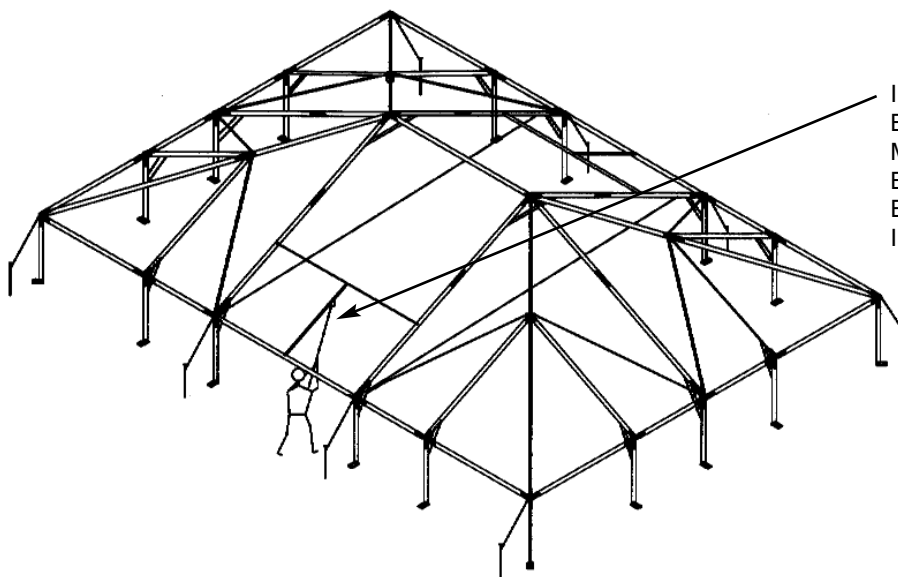
CONNECTION SEQUENCE SHOWN MAY CHANGE WITH THE TERRAIN.



FOR MOST EASE, INSTALL IN THE ORDER SHOWN

13-B

PURLIN SUPPORTS IN 20' MID BAYS

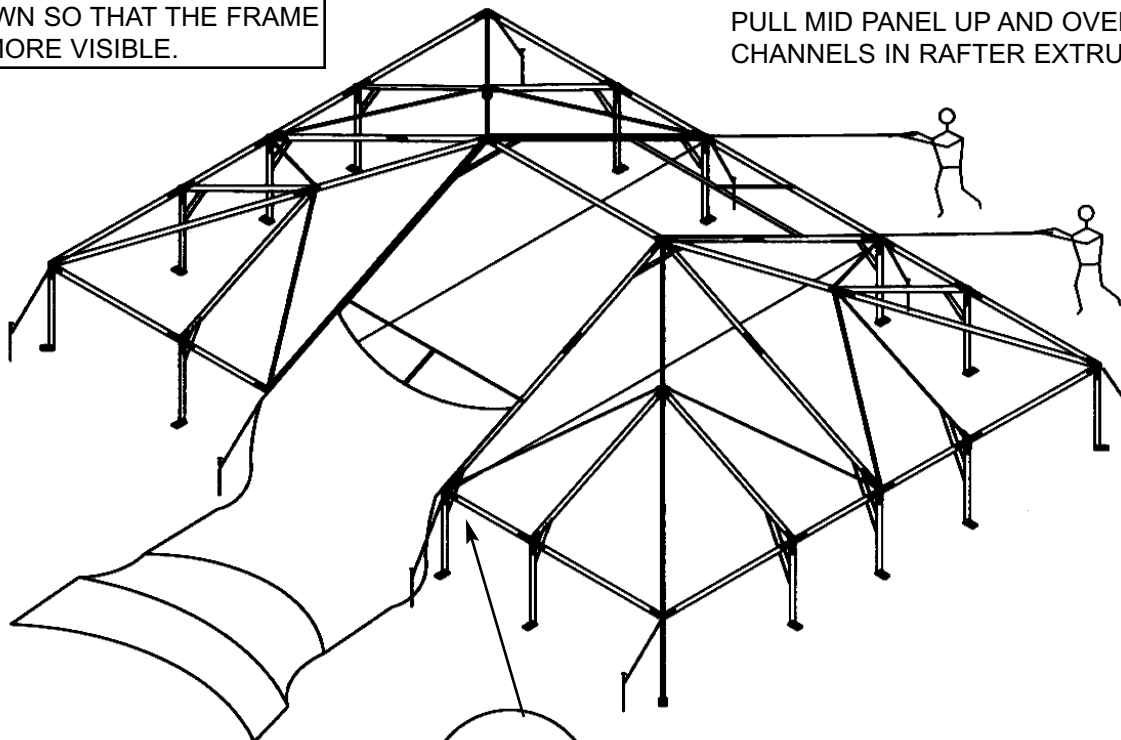


IN 20' MID BAYS, INSTALL A SUPPORT PURLIN BETWEEN THE EAVE AND THE PURLIN AT THE MID-RAFTER LOCATION. THIS SUPPORT WILL BRACE AGAINST INWARD DEFLECTION OF THE EAVE BAY THAT COULD OTHERWISE RESULT IN WATER PONDING IN THE 20 FT BAY.

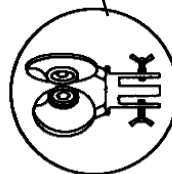
14-T

INSTALLING MID PANEL

NOTE: HIP END FABRIC PANELS NOT SHOWN SO THAT THE FRAME WILL BE MORE VISIBLE.



PULL MID PANEL UP AND OVER THROUGH CHANNELS IN RAFTER EXTRUSIONS.



WHEELED
PANEL
GUIDE



RAFTER

INSERT FINGERS OF WHEELED PANEL GUIDE INTO THE OPEN END OF THE RAFTER AND WELDMENT. TIGHTEN THE BUTTERFLY NUT. REVERSE FOR OPPOSITE SIDE OF BAY.

14-B

UNITS WITH (2) OR MORE MID BAYS

IN UNITS WITH MULTIPLE MIDDLE BAYS, THE SECOND HIP END MODULE CAN BE ASSEMBLED AT THE SAME TIME AS THE FIRST (OR LATER AFTER THE MIDDLE BEAMS HAVE BEEN INSTALLED).

FOR MOST EASE, MAKE CONNECTIONS IN THE ORDER SHOWN IN EACH BAY.

WHEN FRAME IS COMPLETE, MID PANELS ARE INSTALLED THE SAME AS PREVIOUSLY SHOWN IN THE SINGLE MID BAY CONFIGURATION.

MIDDLE BEAMS THAT ARE NOT A PART OF AN END MODULE USE THE HINGED BASEPLATE (FOR PIVOTING TO VERTICAL).
FIXED PLATES ARE STAMPED "END" AND SHOULD BE USED ONLY ON END MODULES.

ADDITIONAL GUIDE BARS CAN BE PURCHASED

15-T

X-CABLED BAYS

X-CABLING FROM EAVE TO BASE-PLATE (AS SHOWN) ON BOTH SIDES OF THE STRUCTURE

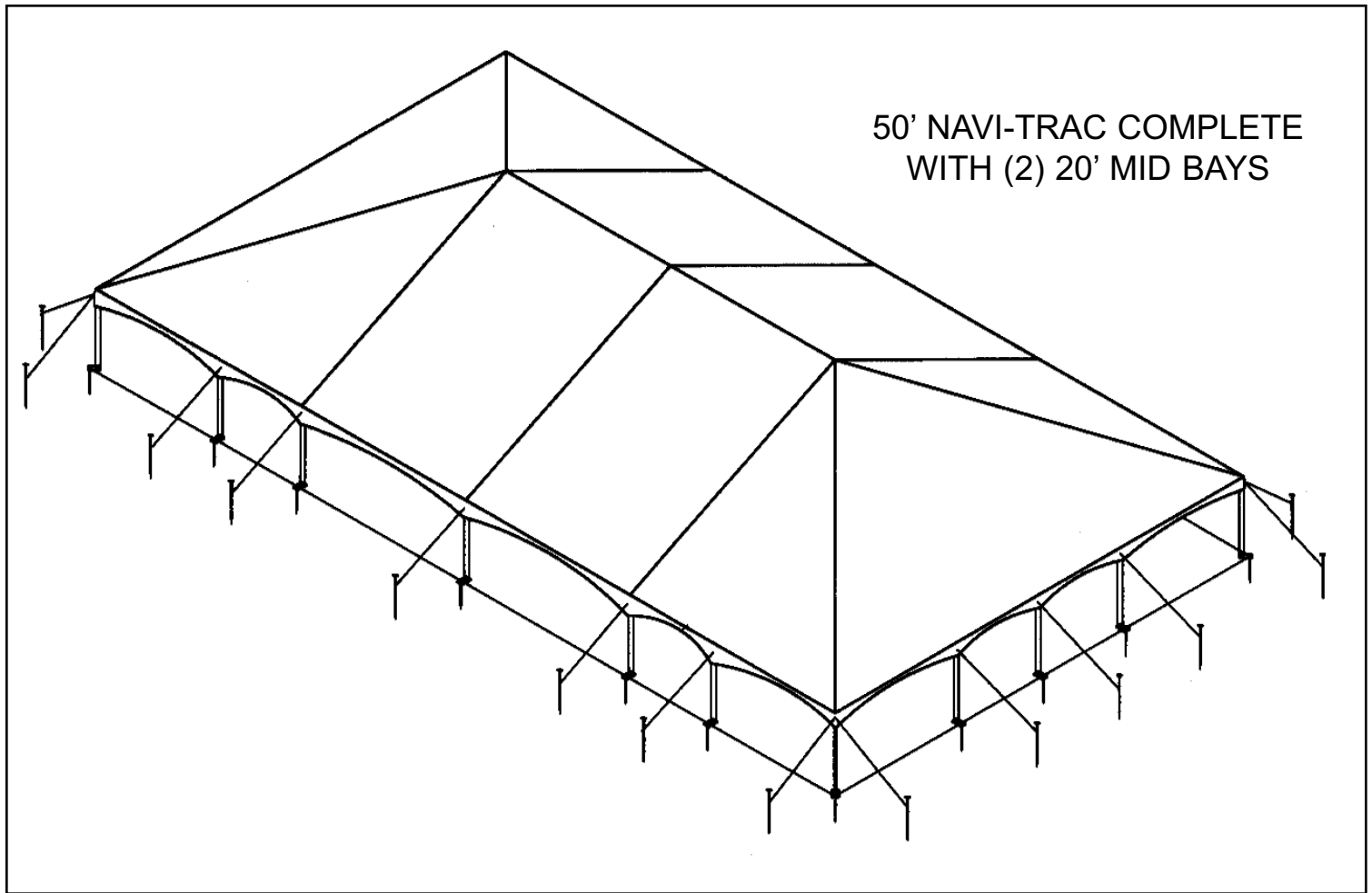
NAVI-TRAC UNITS 100 FT OR MORE IN LENGTH MUST HAVE AN X-CABLED BAY NEAR THE MIDDLE OF THE UNIT AND/OR EQUALLY SPACED) FOR EVERY 100 FT UNIT OF LENGTH.

STAKE PLATES AT PROPER SPACING BEFORE INSTALLING THE X-CABLES. THEN, ADJUST TURNBUCKLES UNTIL CABLE IS SNUG

SUBSTITUTE BOLTS FOR PINS AT THE TOP OF BOTH UPRIGHTS. THREADS SHOULD POINT INWARD TOWARD EACH OTHER. THREAD CABLE EYE NUTS ONTO EACH BOLT TO SECURE THE CABLE.

REMOVE NUTS FROM THE BOLTS THAT PIN THE BASEPLATE TO THE UPRIGHT. TURN BOLTS SO THE THREADS ARE TO THE INSIDE (FACING EACH OTHER). THREAD CABLE EYE NUTS ONTO BOLTS TO SECURE THE CABLE.

15-B



1. SIDEWALLS MUST BE ADDED TO COMPLETE THE UNIT (SEE BLUEPRINT INFORMATION).
2. INSTALL, STAKE, AND TENSION ALL GUY WEBS, AS SHOWN. TENSION FABRIC SO THAT ALL CATENARY ARCHES ARE EQUIDISTANT BELOW THE EAVE BARS.
3. REVIEW PAGE 11 FOR GUYING AND TENSIONING INSTRUCTIONS.



Thank you for purchasing an Anchor product. In return, we pledge Quality, Service and Craftsmanship and are available for any questions you may have or assistance you may need.

PHONE NUMBER

812-867-2421

FAX NUMBER

812-867-0547

Anchor products are of superior design and operate best within the parameters of these instructions. It is **IMPERATIVE** that the instructions be carefully read and **COMPLETELY FOLLOWED**. Please read installation instructions before the installation or removal of this product. Installation instructions are available at **www.anchorinc.com**.

CAUTION

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.

2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent Installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly.

The structure has been manufactured to meet code requirements. For the safety of all occupants, evacuation is recommended if inclement weather occurs, or if there is any doubt concerning the safe use of this product.

3. Proper safety equipment should be used at all times to insure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel-toe shoes, safety glasses and other as required.

4. Anchor stands behind its products in accordance with its standard Terms and Conditions of sale. A copy of our Terms and Conditions of Sale can be obtained by contacting Anchor at the telephone number and/or address on this document.